



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBA9930-PO
Job Sheet 181825



Part No: RBA9930-PO

Job Qty: 1 ea

Part Name: Rigging Plate, Mixer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 9/3/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBA9930 Rev. 3 IPP Rev. A 18.08.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	9/3/18	9/3/18	0.00	0.00	Purchasing		AUG 17 2018
110	Packaging	1 pcs	9/3/18	9/3/18	0.00	0.00	Packaging2		AUG 17 2018
120	QC	1 pcs	9/3/18	9/3/18	0.00	0.00	QC6		
140	QC	1 pcs	9/3/18	9/3/18	0.00	0.00	QC5		
150	Packaging	1 pcs	9/3/18	9/3/18	0.00	0.00	Packaging3		
160	QC21-FG	1 Ea	9/3/18	9/3/18	0.00	0.00	QC21		AUG 23 2018

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 040705 MANUFACTURE RBA9930 AS PER DWG -
Descriptions: Certificate of conformity is required

aug 09. 2018 R L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBA9930P	Rigging Plate, Mixer	1 pcs (1 ea)	100-Purchasing	<u>S103400</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBA9930P	1	0	0

Part Specifications

Specifications could not be found.



Container No: S103401



Part: RBA9930

Job No: 181825

Serial No/Batch: S103401

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/20/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/9/18 11:29 AM dart.Lussier.Patrick

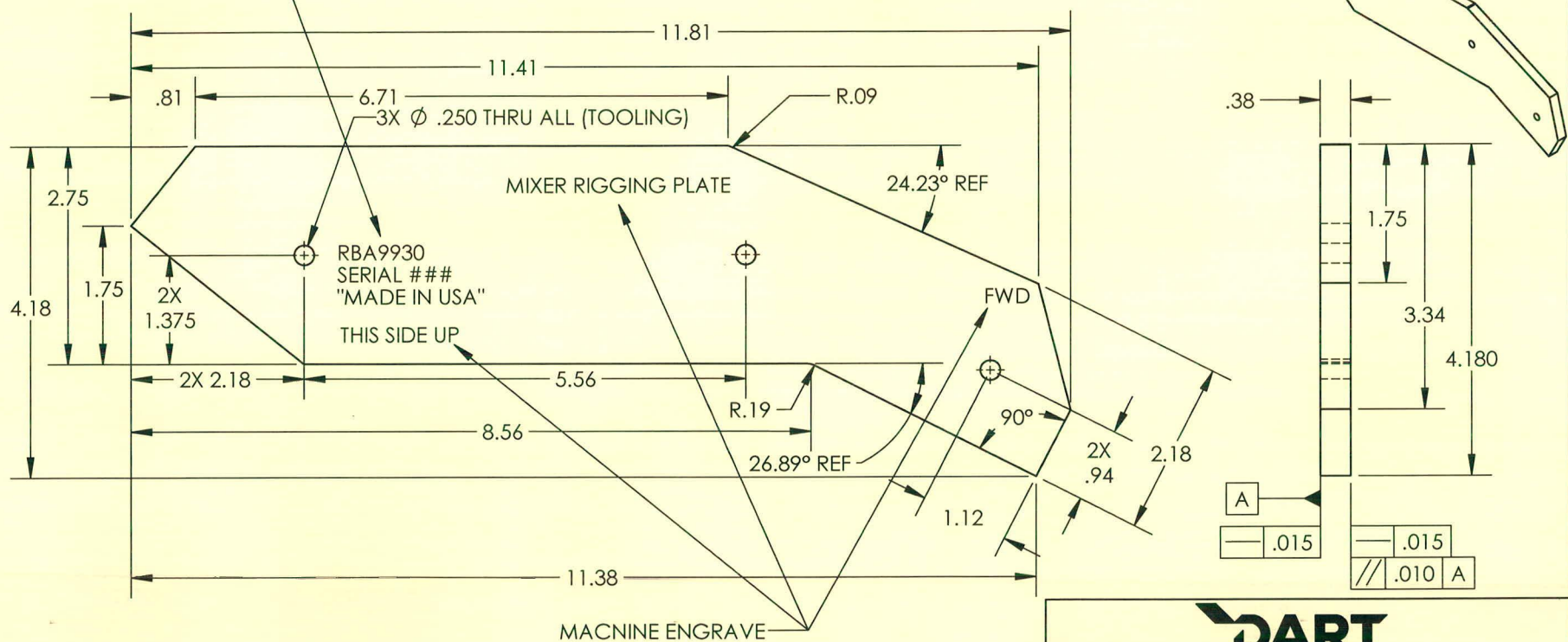
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DIMENSION 6.71 WAS FROM END OF TOOL, NOW STARTS AT 0.81 DIMENSION THUS CHANGIN ANGLE FROM 20.37° TO 24.23°. PER MD HELICOPTER MAINT. MANUAL.	9/8/09	WP	RW
2		CG'D R.090 TO R.187 PER G.E. CORRECTED R/S VIEW TO SHOW HOLES, ADDED MACHINE ENGRAVE NOTE.	11/9/09	RJC	RW
2A		CH'D TITLEBLOCK DIMENSION TOLERANCES FROM .005 TO .010, .01 TO .030. CH'D DIMENSION FROM .375 TO .38.	7/24/13	RJC	GE
3	15-0184	CORRECTED ANODIZE SPEC TO TYPE II CLASS II. UPDATED TO NEW DRAFTING STANDARDS.	7/27/2015	SM	JAG

ENGRAVE:

T/N, S/N, "MADE IN USA"
TO FIT



NOTES:

1. RED ANODIZE PER MIL-A-8625, TYPE II, CLASS II
2. ALL MACHINED SURFACES $\sqrt{125}$ FINISH.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PLATE	6061		

DART AEROSPACE	
TITLE PLATE, RIGGING - MIXER	
DWG NO. RBA9930	REV 3
MATERIAL 6061	
DRAWN BY: MACKOVJAK	
APPROVED: <i>J. Gilbert</i>	
TREAT: RED ANODIZE	
FINISH: USED ON MODEL	
SPEC: MIL-A-8625F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: 1:2	DATE: 7/27/2015
SHEET 1 OF 1	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO040705**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO040705
PO Date: 8/9/18
Due Date: 9/3/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments: Revision

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RBA9930P	Rigging Plate, Mixer	Firmed	-	9/3/18	1 pcs	0 pcs	1 pcs	\$390.35/pcs	\$390.35

Line Item Note *** Do not engrave MADE IN USA ***
W/O 181825

1 x AUG 17 2018

Grand Total: \$390.35

Order Notes

Procurement Quality Clauses

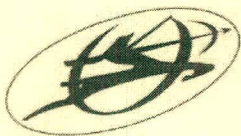
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/9/18 11:38 AM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 234

Date: 08/15/2018
PO Ref: 040705,040638
Ship via: Fedex Ground

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty	Item	Part No.
1 ✓	PLATE, RIGGING-MIXER ✓	RBA9930
6 ✓	SIDE PLATE SOLENOID ✓	4.5NR-25

Packaged by: *UP*
Checked by: *Q.E.*

Thank You

P0040705



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 040705 Dated: 8/15/2018

Our Order / Job No: 404705-AWT1 Order Qty: 1

Part Name: PLATE, RIGGING- MIXER

Part Number: RBA9930

Lot Size: N/A Ship Date: 8/15/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

→ Drawing Number: RBA99330 Rev:3
- should be RBA9930

Material Size and Type: 6061 ALUMINUM

Material Specifications: ALUM: ASTM B221

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625F, TYPE II, CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 08/15/18

Signed: 

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PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:040705 Dated: 8/15/2018

Our Order / Job No: 404705-AWT1 Order Qty: 1

Part Name: PLATE, RIGGING- MIXER

Part Number: RBA9930

Lot Size:N/A Ship Date: 8/15/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBA9930 Rev:3

Material Size and Type: 6061 ALUMINUM

Material Specifications: ALUM: ASTM B221

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625F, TYPE II, CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

08/22/18

Signed:

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